

International  
**IR** Rectifier

## ST083S SERIES

### INVERTER GRADE THYRISTORS

Stud Version

#### Features

- Center amplifying gate
- High surge current capability
- Low thermal impedance
- High speed performance

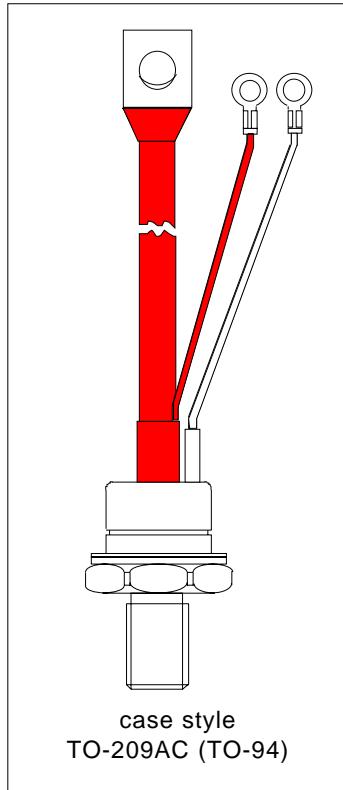
85A

#### Typical Applications

- Inverters
- Choppers
- Induction heating
- All types of force-commutated converters

#### Major Ratings and Characteristics

Parameters	ST083S	Units
$I_{T(AV)}$	85	A
@ $T_c$	85	°C
$I_{T(RMS)}$	135	A
$I_{TSM}$	2450	A
@ 50Hz	2450	A
@ 60Hz	2560	A
$I^2t$	30	KA <sup>2</sup> s
@ 50Hz	30	KA <sup>2</sup> s
@ 60Hz	27	KA <sup>2</sup> s
$V_{DRM}/V_{RRM}$	400 to 1200	V
$t_q$ range (see table)	10 to 20	μs
$T_J$	- 40 to 125	°C



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Bulletin I25185 rev. C 03/03

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### ELECTRICAL SPECIFICATIONS

#### Voltage Ratings

Type number	Voltage Code	$V_{DRM}/V_{RRM}$ , maximum repetitive peak voltage V	$V_{RSM}$ , maximum non-repetitive peak voltage V	$I_{DRM}/I_{RRM}$ max. @ $T_j = T_{j\max}$ . mA
ST083S	04	400	500	30
	08	800	900	
	10	1000	1100	
	12	1200	1300	

#### Current Carrying Capability

Frequency				Units
50Hz	210	120	330	A
400Hz	200	120	350	
1000Hz	150	80	320	
2500Hz	70	25	220	
Recovery voltage Vr	50	50	50	V
Voltage before turn-on Vd	$V_{DRM}$	$V_{DRM}$	$V_{DRM}$	
Rise of on-state current di/dt	50	50	-	A/ $\mu$ s
Case temperature	60	85	60	°C
Equivalent values for RC circuit	22Ω / 0.15μF	22Ω / 0.15μF	22Ω / 0.15μF	

#### On-state Conduction

Parameter	ST083S	Units	Conditions				
$I_{T(AV)}$	Max. average on-state current @ Case temperature	85	A	180° conduction, half sine wave			
		85		DC @ 77°C case temperature			
$I_{T(RMS)}$	Max. RMS on-state current	135	A	DC @ 77°C case temperature			
$I_{TSM}$	Max. peak, one half cycle, non-repetitive surge current	2450		t = 10ms	No voltage reapplied	Sinusoidal half wave, Initial $T_j = T_{j\max}$	
		2560					
		2060					
		2160					
$I^2t$	Maximum $I^2t$ for fusing	30	KA <sup>2</sup> s	t = 10ms	No voltage reapplied	Initial $T_j = T_{j\max}$	
		27		t = 8.3ms	reapplied		
		21		t = 10ms	100% $V_{RRM}$ reapplied		
		19		t = 8.3ms	reapplied		
$I^2\sqrt{t}$	Maximum $I^2\sqrt{t}$ for fusing	300	KA <sup>2</sup> /s	t = 0.1 to 10ms, no voltage reapplied			

### On-state Conduction

Parameter	ST083S	Units	Conditions
$V_{TM}$	2.15	V	$I_{TM} = 300A, T_J = T_J \text{ max}, t_p = 10\text{ms sine wave pulse}$
$V_{T(TO)1}$	1.46		$(16.7\% \times \pi \times I_{T(AV)} < I < \pi \times I_{T(AV)}, T_J = T_J \text{ max.})$
$V_{T(TO)2}$	1.52		$(I > \pi \times I_{T(AV)}, T_J = T_J \text{ max.})$
$r_{t1}$	2.32	$\text{m}\Omega$	$(16.7\% \times \pi \times I_{T(AV)} < I < \pi \times I_{T(AV)}, T_J = T_J \text{ max.})$
$r_{t2}$	2.34		$(I > \pi \times I_{T(AV)}, T_J = T_J \text{ max.})$
$I_H$	600	$\text{mA}$	$T_J = 25^\circ\text{C}, I_T > 30\text{A}$
$I_L$	1000		$T_J = 25^\circ\text{C}, V_A = 12\text{V}, R_a = 6\Omega, I_G = 1\text{A}$

### Switching

Parameter	ST083S	Units	Conditions
$dI/dt$	1000	$\text{A}/\mu\text{s}$	$T_J = T_J \text{ max}, V_{DRM} = \text{rated } V_{DRM}$ $I_{TM} = 2 \times dI/dt$
$t_d$	0.80		$T_J = 25^\circ\text{C}, V_{DM} = \text{rated } V_{DRM}, I_{TM} = 50\text{A DC}, t_p = 1\mu\text{s}$ Resistive load, Gate pulse: 10V, 5Ω source
$t_q$	Min 10 Max 20	$\mu\text{s}$	$T_J = T_J \text{ max}, I_{TM} = 100\text{A, commutating } dI/dt = 10\text{A}/\mu\text{s}$
			$V_R = 50\text{V}, t_p = 200\mu\text{s}, dv/dt = 200\text{V}/\mu\text{s}$

### Blocking

Parameter	ST083S	Units	Conditions
$dv/dt$	500	$\text{V}/\mu\text{s}$	$T_J = T_J \text{ max., linear to } 80\% V_{DRM}, \text{ higher value available on request}$
$I_{RRM}$ $I_{DRM}$	30	$\text{mA}$	$T_J = T_J \text{ max, rated } V_{DRM}/V_{RRM} \text{ applied}$

### Triggering

Parameter	ST083S	Units	Conditions
$P_{GM}$	40	W	$T_J = T_J \text{ max, } f = 50\text{Hz, d\% = 50}$
$P_{G(AV)}$	5		
$I_{GM}$	5	A	$T_J = T_J \text{ max, } t_p \leq 5\text{ms}$
$+V_{GM}$	20		
$-V_{GM}$	5	V	$T_J = T_J \text{ max, } t_p \leq 5\text{ms}$
$I_{GT}$	200	$\text{mA}$	$T_J = 25^\circ\text{C, } V_A = 12\text{V, } R_a = 6\Omega$
$V_{GT}$	3		
$I_{GD}$	20	$\text{mA}$	$T_J = T_J \text{ max, rated } V_{DRM} \text{ applied}$
$V_{GD}$	0.25		

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### Thermal and Mechanical Specifications

Parameter	ST083S	Units	Conditions
$T_J$ Max. junction operating temperature range	-40 to 125	°C	
$T_{stg}$ Max. storage temperature range	-40 to 150		
$R_{thJC}$ Max. thermal resistance, junction to case	0.195	K/W	DC operation
$R_{thCS}$ Max. thermal resistance, case to heatsink	0.08		Mounting surface, smooth, flat and greased
T Mounting torque, ± 10%	15.5 (137)	Nm (lbf-in)	Non lubricated threads
	14 (120)	Nm (lbf-in)	Lubricated threads
wt Approximate weight	130	g	
Case style	TO-209AC (TO-94)	See Outline Table	

### $\Delta R_{thJC}$ Conduction

(The following table shows the increment of thermal resistance  $R_{thJC}$  when devices operate at different conduction angles than DC)

Conduction angle	Sinusoidal conduction	Rectangular conduction	Units	Conditions
180°	0.034	0.025	K/W	$T_J = T_{J \text{ max.}}$
120°	0.041	0.042		
90°	0.052	0.056		
60°	0.076	0.079		
30°	0.126	0.127		

### Ordering Information Table

Device Code									
<b>1</b>	- Thyristor	1							
<b>2</b>	- Essential part number	2							
<b>3</b>	- 3 = Fast turn off	3							
<b>4</b>	- S = Compression bonding Stud	4							
<b>5</b>	- Voltage code: Code x 100 = $V_{RRM}$ (See Voltage Ratings Table)	5							
<b>6</b>	- P = Stud Base 1/2"-20UNF-2A threads	6							
<b>7</b>	- Reapplied dv/dt code (for $t_q$ Test Condition)	7							
<b>8</b>	- $t_q$ code	8							
<b>9</b>	- 0 = Eyelet terminals (Gate and Aux. Cathode Leads) 1 = Fast-on terminals (Gate and Aux. Cathode Leads)	9							

dv/dt - $t_q$ combinations available	
	dv/dt (V/μs)
$t_q$ (μs) up to 800V	200
10	FN
20	FK

$t_q$ (μs) only for 1000/1200V	20	FK

Outline Table

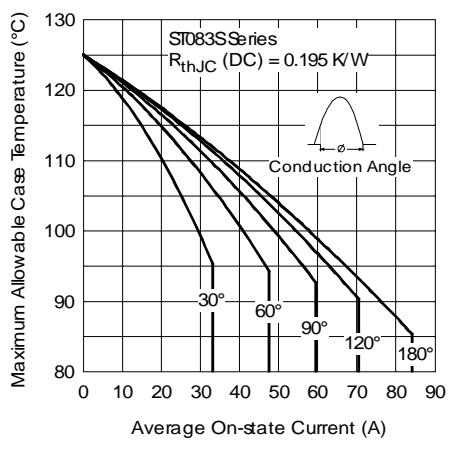
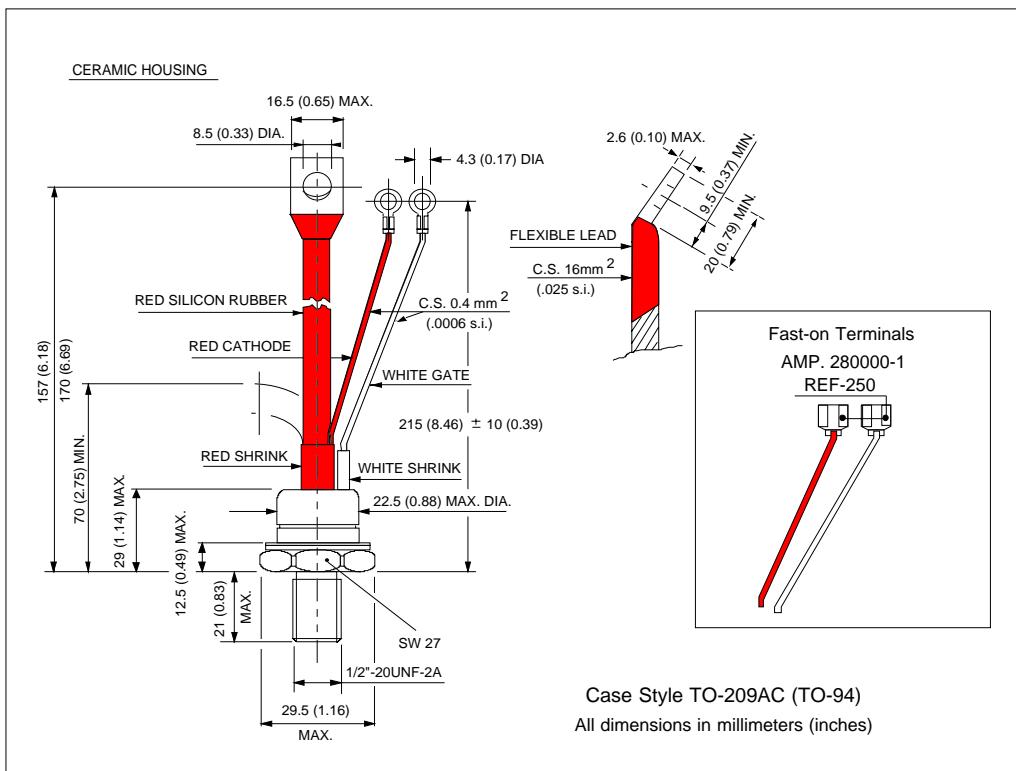


Fig. 1 - Current Ratings Characteristics

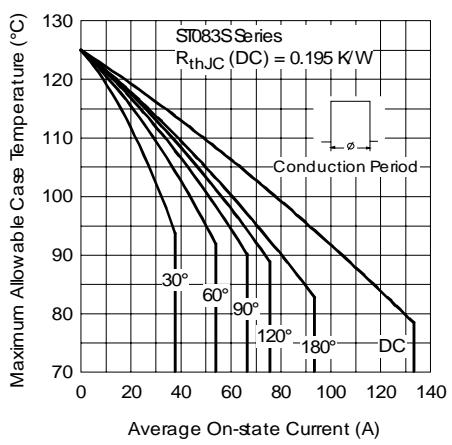


Fig. 2 - Current Ratings Characteristics

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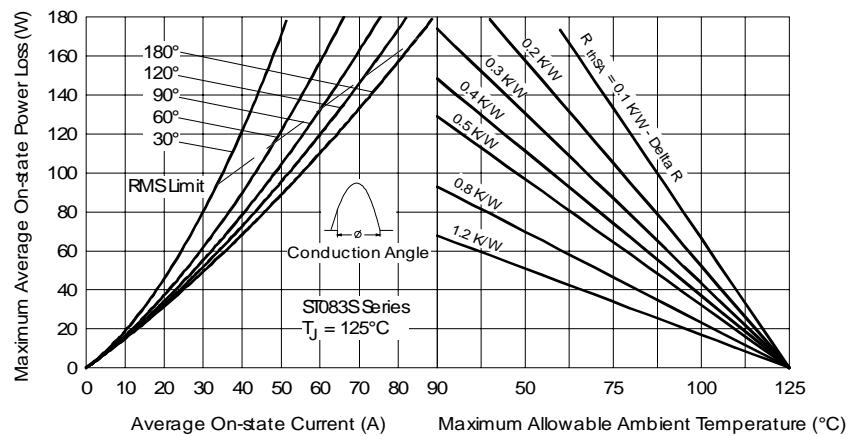


Fig. 3 - On-state Power Loss Characteristics

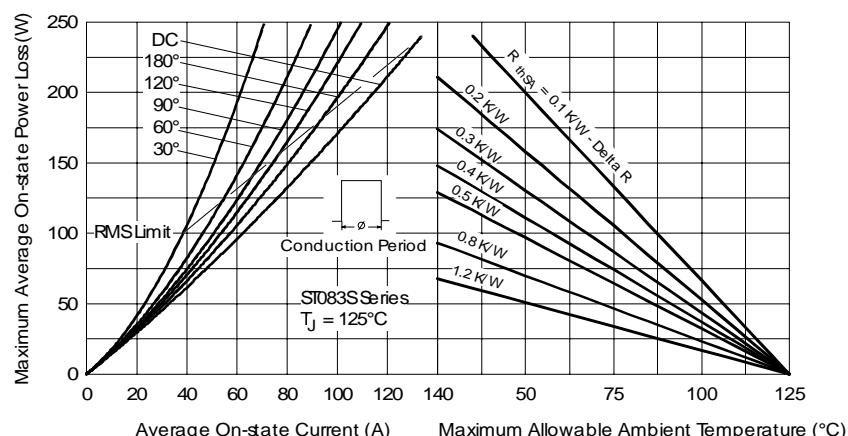


Fig. 4 - On-state Power Loss Characteristics

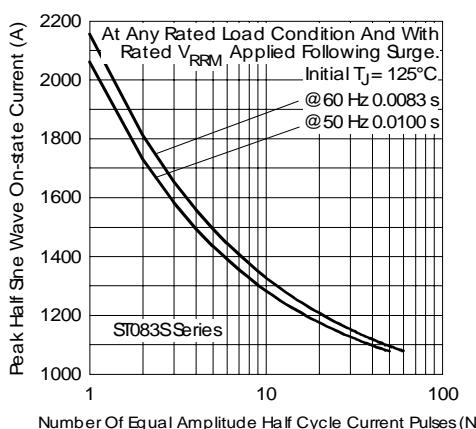


Fig. 5 - Maximum Non-repetitive Surge Current

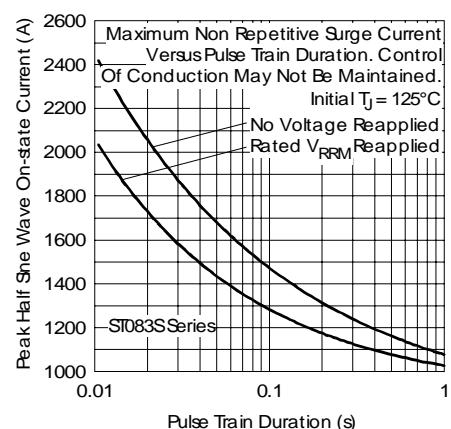


Fig. 6 - Maximum Non-repetitive Surge Current

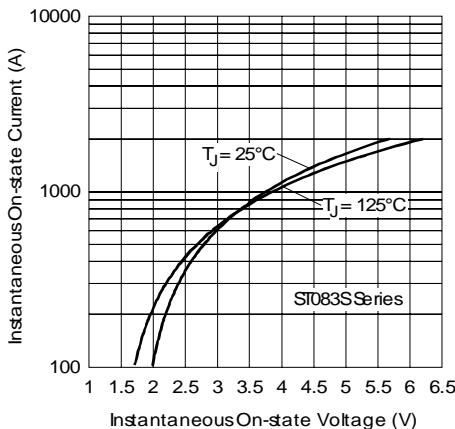


Fig. 7 - On-state Voltage Drop Characteristics

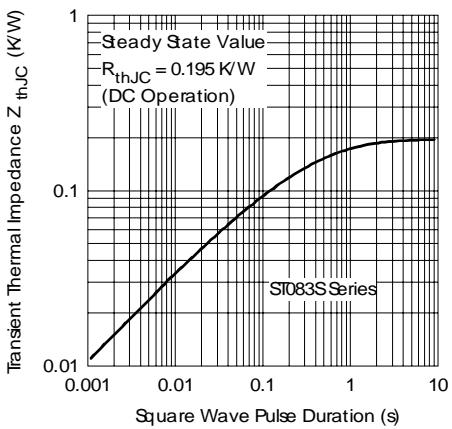


Fig. 8 - Thermal Impedance  $Z_{thJC}$  Characteristic

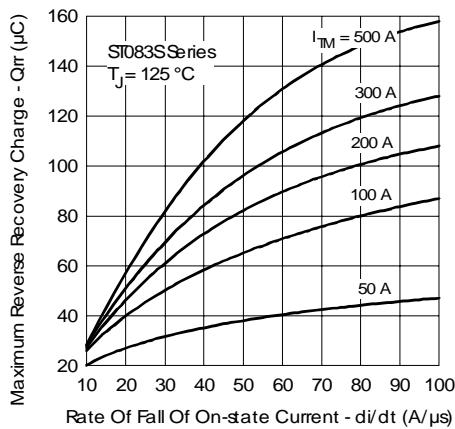


Fig. 9 - Reverse Recovered Charge Characteristics

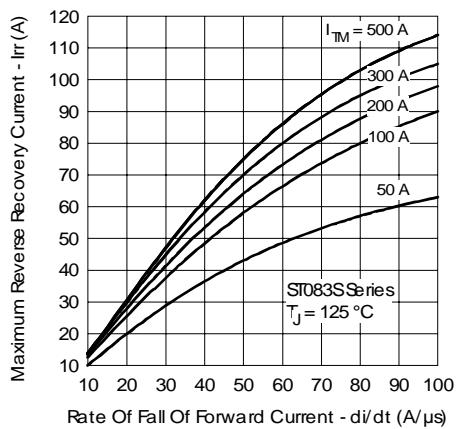


Fig. 10 - Reverse Recovery Current Characteristics

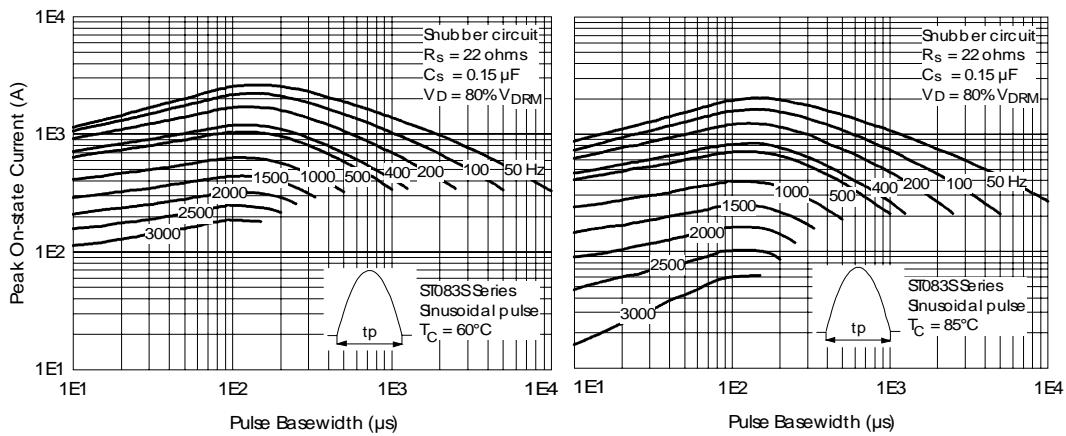


Fig. 11 - Frequency Characteristics

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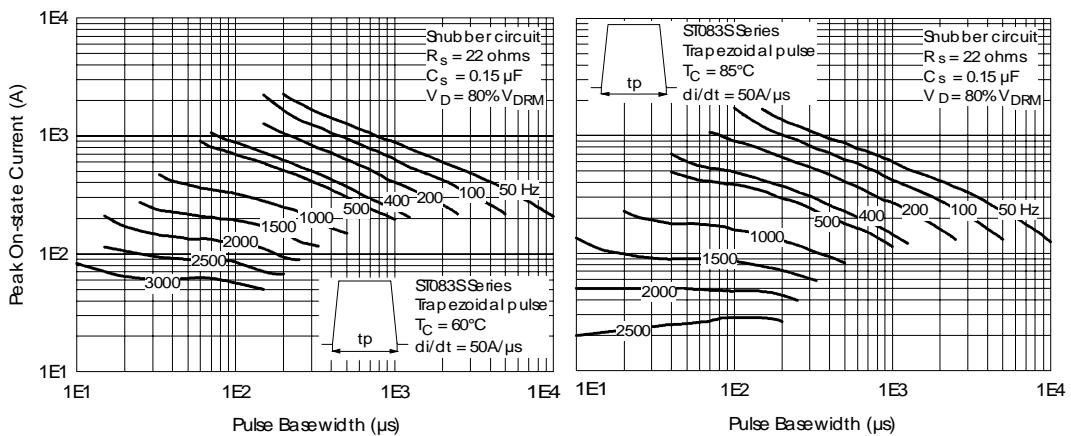


Fig. 12 - Frequency Characteristics

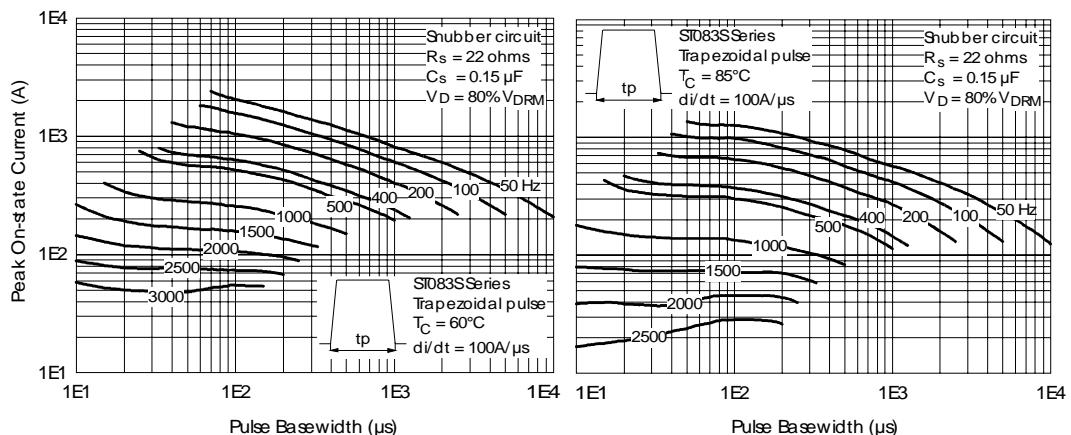


Fig. 13 - Frequency Characteristics

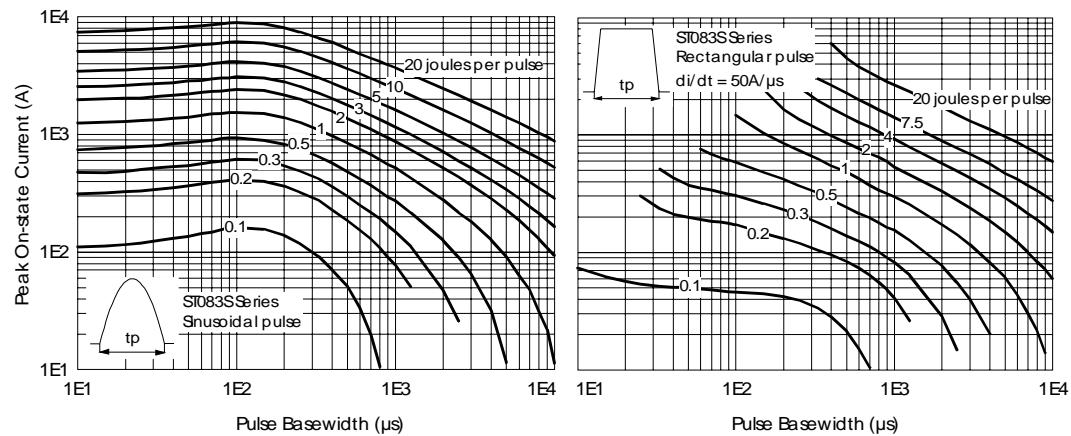


Fig. 14 - Maximum On-state Energy Power Loss Characteristics

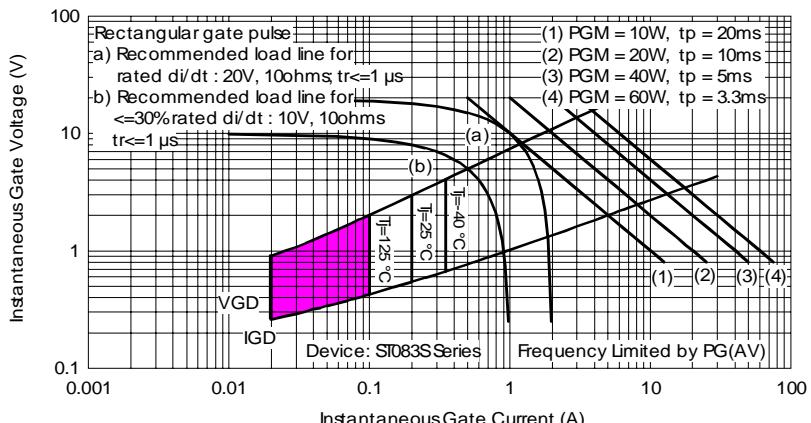


Fig. 15 - Gate Characteristics

Data and specifications subject to change without notice.  
This product has been designed and qualified for Industrial Level.  
Qualification Standards can be found on IR's Web site.

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