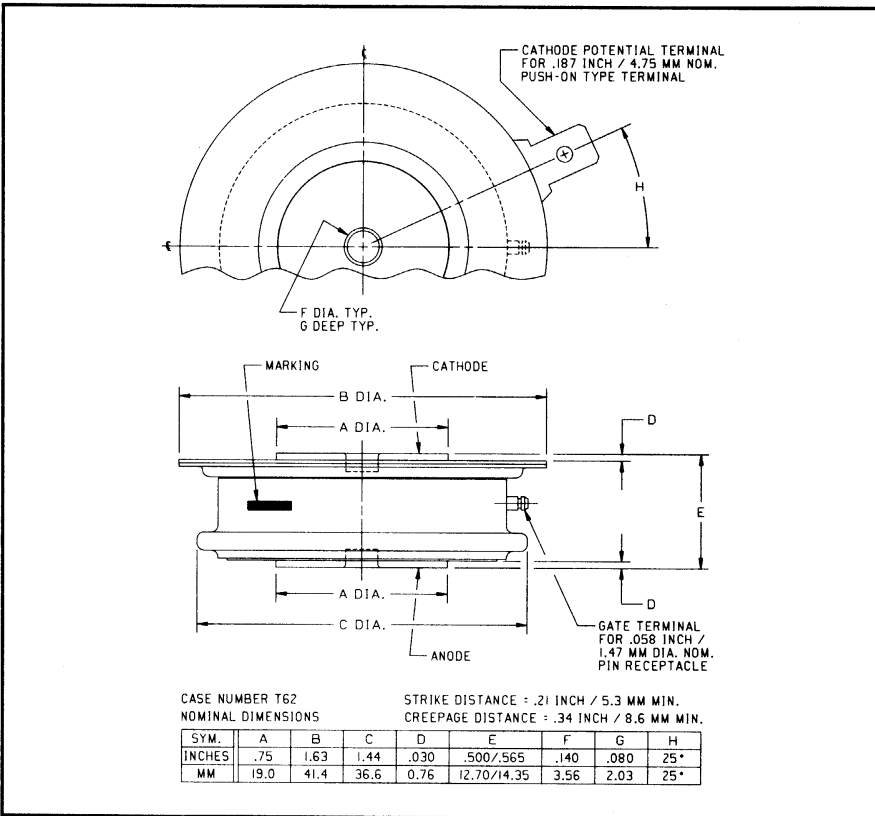
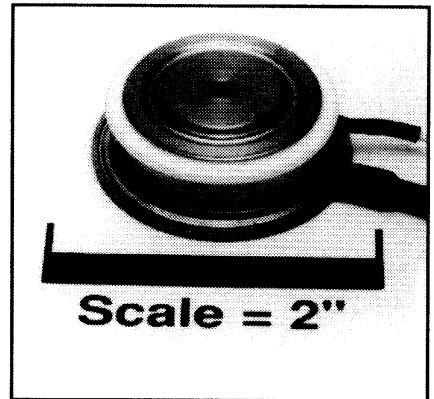


Powerex, Inc., 200 Hillis Street, Youngwood, Pennsylvania 15697-1800 (412) 925-7272  
 Powerex, Europe, S.A. 428 Avenue G. Durand, BP107, 72003 Le Mans, France (43) 41.14.14

**Phase Control SCR**  
 300-400 Amperes  
 1200 Volts



T625 (Outline Drawing)



T625 Phase Control SCR  
 300-400 Amperes, 1200 Volts

**Description:**

Powerex Silicon Controlled Rectifiers (SCR) are designed for phase control applications. These are all-diffused, Press-Pak (Pow-R-Disc) devices employing the field-proven amplifying (di/namic) gate.

**Features:**

- Low On-State Voltage
- High di/dt
- High dv/dt
- Hermetic Packaging
- Excellent Surge and  $I^2t$  Ratings
- 150°C Junction Temperature Rating

**Applications:**

- Power Supplies
- Battery Chargers
- Motor Control
- Welders

**Ordering Information:**

Select the complete eight digit part number you desire from the table, i.e. T6251230 is a 1200 Volt, 300 Ampere Phase Control SCR.

| Type | Voltage                |      | Current     |      |
|------|------------------------|------|-------------|------|
|      | $V_{DRM}$<br>$V_{RRM}$ | Code | $I_{T(av)}$ | Code |
| T625 | 200                    | 02   | 300         | 30   |
|      | 400                    | 04   | 400         | 40   |
|      | 600                    | 06   |             |      |
|      | 800                    | 08   |             |      |
|      | 1000                   | 10   |             |      |
|      | 1200                   | 12   |             |      |



Powerex, Inc., 200 Hillis Street, Youngwood, Pennsylvania 15697-1800 (412) 925-7272  
 Powerex, Europe, S.A. 428 Avenue G. Durand, BP107, 72003 Le Mans, France (43) 41.14.14

**T625**  
**Phase Control SCR**  
 300-400 Amperes, 1200 Volts

### Absolute Maximum Ratings

|   | Symbol       | T625 _ _ 30  | T625 _ _ 40  | Units              |
|---|--------------|--------------|--------------|--------------------|
| RMS On-State Current  | $I_{T(RMS)}$ | 470          | 625          | Amperes            |
| Average On-State Current                                      | $I_{T(av)}$  | 300          | 400          | Amperes            |
| Peak One-Cycle Surge (Non-Repetitive) On-State Current (60Hz) | $I_{TSM}$    | 3600         | 5000         | Amperes            |
| Peak One-Cycle Surge (Non-Repetitive) On-State Current (50Hz) | $I_{TSM}$    | 3300         | 4550         | Amperes            |
| Critical Rate-of-Rise of On-State Current (Non-Repetitive)    | di/dt        | 800          | 800          | Amperes/ $\mu$ s   |
| Critical Rate-of-Rise of On-State Current (Repetitive)        | di/dt        | 200          | 200          | Amperes/ $\mu$ s   |
| $I^2t$ (for Fusing), 8.3 milliseconds                         | $I^2t$       | 54,000       | 100,000      | A <sup>2</sup> sec |
| Peak Gate Power Dissipation                                   | $P_{GM}$     | 16           | 16           | Watts              |
| Average Gate Power Dissipation                                | $P_{G(av)}$  | 3            | 3            | Watts              |
| Storage Temperature   | $T_{STG}$    | -40 to 150   | -40 to 150   | $^{\circ}$ C       |
| Operating Temperature   | $T_J$        | -40 to 150   | -40 to 150   | $^{\circ}$ C       |
| Mounting Force  |              | 1000 to 1400 | 1000 to 1400 | lb.                |
| Mounting Force  |              | 450 to 635   | 450 to 635   | kg                 |

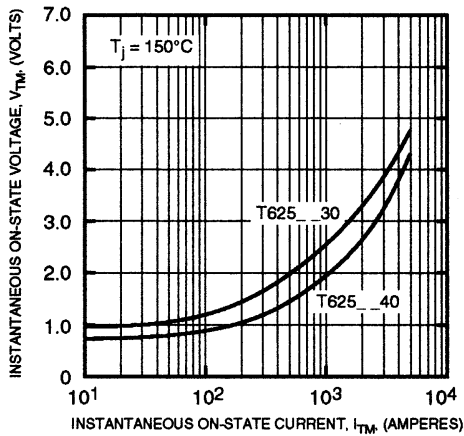
### Electrical and Thermal Characteristics

|  | Symbol          | Test Conditions  | T625 _ _ 30 | T625 _ _ 40 | Units                   |
|--|-----------------|--|-------------|-------------|-------------------------|
| <b>Current—Conducting State Maximums</b>         |                 |  |             |             |                         |
| Peak On-State Voltage                            | $V_{TM}$        | $I_{TM} = 625A, T_J = 25^{\circ}C$   | 2.05        | 1.55        | Volts                   |
| <b>T625</b>                                      |                 |  |             |             |                         |
| <b>Voltage—Blocking State Maximums</b>           |                 |  |             |             |                         |
| Forward Leakage, Peak                            | $I_{DRM}$       | $T_J = 150^{\circ}C, V_{DRM} = \text{rated}$   | 50          |             | mA                      |
| Reverse Leakage, Peak                            | $I_{RRM}$       | $T_J = 150^{\circ}C, V_{RRM} = \text{rated}$   | 50          |             | mA                      |
| <b>Switching</b>                                 |                 |  |             |             |                         |
| Typical Turn-Off Time                            | $t_q$           | $I_T = 150A, T_J = 150^{\circ}C,$<br>$di_R/dt = 12.5A/\mu\text{sec, reapplied}$<br>$dv/dt = 20V/\mu\text{sec linear to } 0.8V_{DRM}$ | 150         |             | $\mu\text{sec}$         |
| Typical Turn-On Time                             | $t_{on}$        | $I_T = 100A, V_D = 500V$   | 3           |             | $\mu\text{sec}$         |
| Min. Critical dv/dt exponential to $V_{DRM}$     | dv/dt           | $T_J = 150^{\circ}C$   | 300         |             | V/ $\mu\text{sec}$      |
| <b>Thermal</b>                                   |                 |  |             |             |                         |
| Maximum Thermal Resistance, double sided cooling |                 |  |             |             |                         |
| Junction to Case                                 | $R_{\theta JC}$ |  | 0.08        |             | $^{\circ}C/\text{Watt}$ |
| Case to Sink, Lubricated                         | $R_{\theta CS}$ |  | 0.02        |             | $^{\circ}C/\text{Watt}$ |
| <b>Gate—Maximum Parameters</b>                   |                 |  |             |             |                         |
| Gate Current to Trigger                          | $I_{GT}$        | $T_J = 25^{\circ}C, V_D = 12V$   | 150         |             | mA                      |
| Gate Voltage to Trigger                          | $V_{GT}$        | $T_J = 25^{\circ}C, V_D = 12V$   | 3           |             | Volts                   |
| Non-Triggering Gate Voltage                      | $V_{GDM}$       | $T_J = 150^{\circ}C, \text{rated } V_{DRM}$  | 0.25        |             | Volts                   |
| Peak Forward Gate Current                        | $I_{GTM}$       |  | 4           |             | Amperes                 |
| Peak Reverse Gate Voltage                        | $V_{GRM}$       |  | 5           |             | Volts                   |

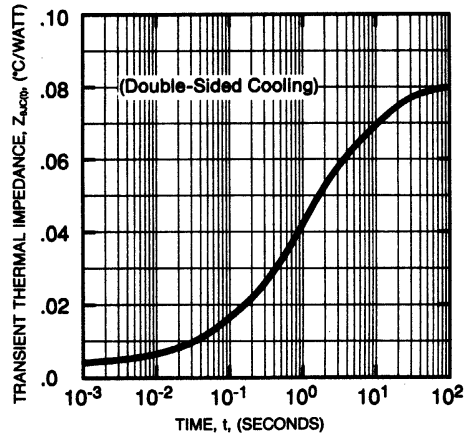
Powerex, Inc., 200 Hillis Street, Youngwood, Pennsylvania 15697-1800 (412) 925-7272  
 Powerex, Europe, S.A. 428 Avenue G. Durand, BP107, 72003 Le Mans, France (43) 41.14.14

**T625**  
**Phase Control SCR**  
 300-400 Amperes, 1200 Volts

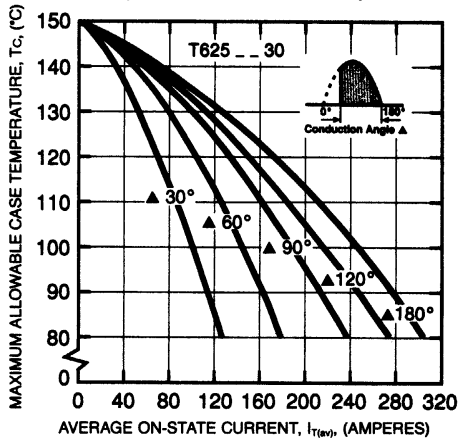
**MAXIMUM ON-STATE CHARACTERISTICS**



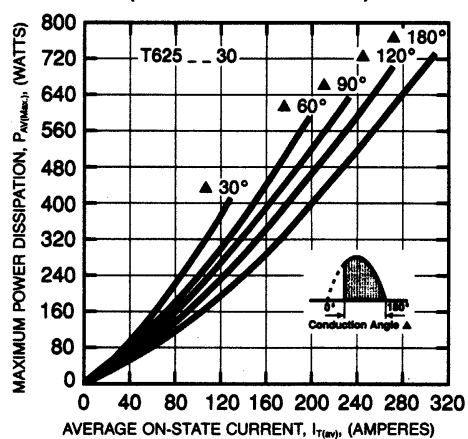
**TRANSIENT THERMAL IMPEDANCE CHARACTERISTICS (JUNCTION TO CASE)**



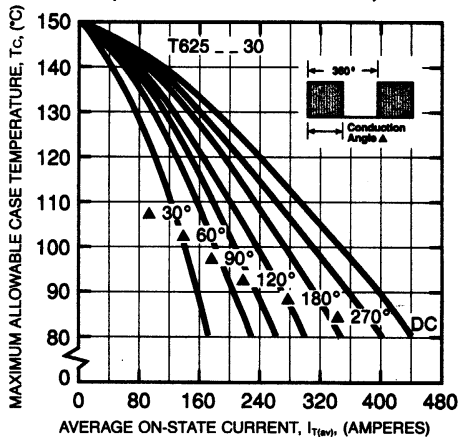
**MAXIMUM ALLOWABLE CASE TEMPERATURE (SINUSOIDAL WAVEFORM)**



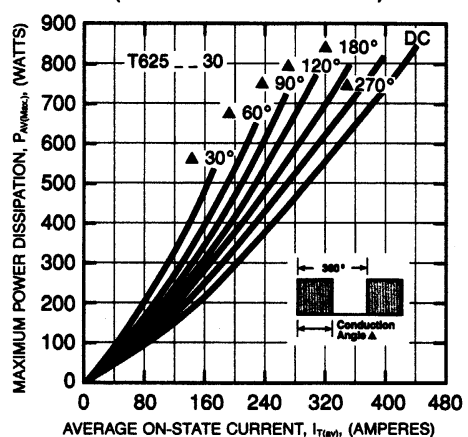
**MAXIMUM ON-STATE POWER DISSIPATION (SINUSOIDAL WAVEFORM)**



**MAXIMUM ALLOWABLE CASE TEMPERATURE (RECTANGULAR WAVEFORM)**



**MAXIMUM ON-STATE POWER DISSIPATION (RECTANGULAR WAVEFORM)**



Powerex, Inc., 200 Hillis Street, Youngwood, Pennsylvania 15697-1800 (412) 925-7272  
 Powerex, Europe, S.A. 428 Avenue G. Durand, BP107, 72003 Le Mans, France (43) 41.14.14

**T625**  
**Phase Control SCR**  
 300-400 Amperes, 1200 Volts

